



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

651.8001-NC
Job Sheet 167961



5008743

Part No: 651.8001-NC

Job Qty: 1 ea

Part Name: LH Mid Float



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/8/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Bell Helicopter Textron (CBELL02)

12,800 Rue De L'Avenir Mirabel, QC, J7J 1R4 Canada ph:(450) 971-6500

Ship Via:

Bill of Materials

5008719

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		11/10/17	0.00	0.00	Purchasing		QC 11/10/17
110	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging2		
120	QC	1 pcs		11/10/17	0.00	0.00	QC6		5/17/17
130	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3		
140	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21		

Part Op Descriptions: 100 - ISSUE P/O: _____ SUPPLIER: VISTA C OF C IS REQUIRED

DAS
21
9-89

NOV 13 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	651.8001P	1	0	0	0

5008719

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																													
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Date : _____ Description : _____	Job No: 167961 Mfg Date: 11/10/17 651.8001 NC Purchasing PART NO: Revision: Operation: Change No: LH Mid Float S008743 TEL: 1 613 632-5200 Email: sales@dartaero.com CANADA 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Dart Aerospace Ltd.			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																													
Root Cause <table style="width: 100%;"> <tr> <td>Environment ☐</td> <td>No Re-verifica ☐</td> </tr> <tr> <td>Design ☐</td> <td>Operator ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/Setup ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> </tr> </table>		Environment ☐	No Re-verifica ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	<table style="width: 100%;"> <tr> <td>☐ Cracks</td> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave</td> <td>☐ Inspection Incomplete/Unqualified</td> <td>☐ Wrong Stock Pulled</td> </tr> <tr> <td>☐ Cuffs</td> <td>☐ Contamination</td> <td>☐ Out of Sequence</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ Countersink</td> <td>☐ Off-set</td> </tr> <tr> <td>☐ Heat Treat</td> <td>☐ Cut Too Short</td> <td>☐ Mislabeled</td> </tr> <tr> <td>☐ Wave/Twist in Tube</td> <td>☐ Instructions Incomplete/Unclear</td> <td>☐ Fit/Function</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☐ Drill Holes</td> <td>☐ Misaligned/off center</td> </tr> </table>			☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Crushing	☐ Countersink	☐ Off-set	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center
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OTHER : _____		urge n ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence																																															



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038286**

Supplier: API001-VU
Apical Industries
3030 Enterprise Court Suite A
Vista, CA 92081-8347 USA
Phone: 760 509 1615

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038286

PO Date: 11/7/17

Due Date: 11/8/17

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms: Prepaid

Special Comments: Ref. To: ENG505EFS

Please note:

-Use Dart San Diego Fed-Ex Account 1985-4949-5

-These parts are Prototype

- Shipping from Vista to Ha wk. to complete the 8130. Please notify Lisa McMachen and Eric Downing upon arrival. Issued against DART order no: 1084

Make note that this is to be charged to ENG505EFS

Items

Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	651.8801	NC	LH Forward Float		Firmed	11/8/17	1 Ea	0 Ea	1 Ea	\$0.00/Ea	\$0.00
			special discount of 100%.	✓				1X			
2	651.8802	NC	RH Forward Float		Firmed	11/8/17	1 Ea	0 Ea	1 Ea	\$0.00/Ea	\$0.00
			special discount of 100%.	✓				1V			
3	651.8001	NC	LH Mid Float		Firmed	11/8/17	1 Ea	0 Ea	1 Ea	\$0.00/Ea	\$0.00
			special discount of 100%.	✓				1V			
4	651.8002	NC	RH Mid Float		Firmed	11/8/17	1 Ea	0 Ea	1 Ea	\$0.00/Ea	\$0.00
			special discount of 100%.	✓				1V			
5	651.6303	NC	LH Float Assembly, Aft		Firmed	11/8/17	1 Ea	0 Ea	1 Ea	\$0.00/Ea	\$0.00
			special discount of 100%.	✓				1V			
6	651.6304	NC	RH Float Assembly, Aft		Firmed	11/8/17	1 Ea	0 Ea	1 Ea	\$0.00/Ea	\$0.00
			special discount of 100%.	✓				1X			
Grand Total:											\$0.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



CERTIFICATE OF CONFORMITY

To: Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON, Canada
K6A1K7

Shipper: 17-038
PO: PO038286
ENG505EFS

☒ New

☐ Repair

☐ Exchange

This is to certify that the items identified herein have been manufactured, assembled, inspected and/or tested in accordance with all Apical Industries, Inc. applicable specifications, drawings and other purchase order requirements.

Item 1.

Part Number: 651.8801
Description: LH Forward Float
Serial No: 17003
Qty: 1

Item 5.

Part Number: 651.6304
Description: RH Float Assy, Aft
Serial No: 17001
Qty: 1

Item 2.

Part Number: 651.8802
Description: RH Forward Float
Serial No: 17003
Qty: 1

Item 6.

Part Number: 651.6303
Description: LH Float Assy, Aft
Serial No: 17001
Qty: 1

Item 3.

Part Number: 651.8002
Description: RH Mid Float
Serial No: 17003
Qty: 1

Item 4.

Part Number: 651.8001
Description: LH Mid Float
Serial No: 17003
Qty: 1

Certified By: _____

Date: November 7, 2017

SHIPPER/PACKING LIST**SHIPPER NO. 17-038**

Apical Industries, Inc. dba Dart Aerospace
3030 Enterprise Court, Ste. A
Vista, CA 92081

☒

New

☐

Repair

☐

Exchange

SHIPPED TO:**Dart Aerospace****ADDRESS:****1270 Aberdeen Street****CITY:****Hawkesbury, ON, Canada K6A1K7****PURCHASE ORDER NO:****PO038286****SHIPPED VIA:****FedEx****DATE SHIPPED:****November 7, 2017**

ORDERED	SHIPPED	PART NUMBER	DESCRIPTION	LOT#/SERIAL#
1	1	651.8801	LH Forward Float	17003
1	1	651.8802	RH Forward Float	17003
1	1	651.8001	LH Mid Float	17003
1	1	651.8002	RH Mid Float	17003
1	1	651.6304	RH Float Assy, Aft	17001
1	1	651.6303	LH Float Assy, Aft	17001

COMMERCIAL INVOICE

International

Air Waybill No. 7273 8316 2295

Date of Exportation

November 7, 2017

Export References (i.e. order no., invoice no., etc.)

PO038286

Shipper/Exporter (complete name and address)

Apical Industries, Inc. dba Dart Aerospace

3030 Enterprise Court, Ste. A

Vista, CA 92081

Tel: 760-724-5300 Fax: 760-758-9612

Tax ID# 330685396

Consignee (complete name and address)

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON, Canada K6A1K7

Tel: 613-632-3336

Attn: Eric Downing

Country of Export (Origin)

U.S.

Country of Manufacture

U.S.

Importer - If other than consignee

(complete name and address)

Country of Ultimate Destination

Canada

No. of Pkgs.	Type of Pkg.	Full Description of Goods	Qty.	Unit of Measure	Weight	Unit Value	Total Value
1	Cardboard Box	LH Forward Float P/N 651.8801, SN 17003	1	Ea	74 lbs	200.00	200.00
		RH Forward Float P/N 651.8802, SN 17003	1			200.00	200.00
		LH Mid Float P/N 651.8001, SN 17003	1			200.00	200.00
		RH Mid Float P/N 651.8002, S/N 17003	1			200.00	200.00
		RH Float Assy, Aft P/N 651.6304, S/N 17001	1			400.00	400.00
		LH Float Assy, Aft P/N 651.6303, SN 17001	1			400.00	400.00
Total Pkgs.				Total Weight			Total Invoice Value
1				74 lbs			\$1,600.00

These commodities, technology, or software were exported from the United States in accordance with the export administration regulations. Diversion contrary to U. S. Law prohibited.

I certify that the goods referenced in this invoice originate under the rules of origin specified for these goods in the North America Free Trade agreement (NAFTA), and that further production or any other operation outside the territories of the Parties has not occurred subsequent to production in the territories.

I declare all the information contained in this invoice to be true and correct.

Signature of Shipper/Exporter

November 8, 2017

Date



AAA-727383162295

U.S. DEPARTMENT OF HOMELAND SECURITY
Bureau of Customs and Border ProtectionNORTH AMERICAN FREE TRADE AGREEMENT
CERTIFICATE OF ORIGIN

19 CFR 181.11, 181.22

1. EXPORTER NAME AND ADDRESS

APICAL INDUSTRIES, INC. dba DART
JEAN EVERETTE
3030 ENTERPRISE COURT
SUITE A
VISTA, CA, 92081, US
TAX IDENTIFICATION NUMBER 330685396

3. PRODUCER NAME AND ADDRESS

Same

2. BLANKET PERIOD (DD/MM/YY)

FROM

TO

4. IMPORTER NAME AND ADDRESS

Dart Aerospace
Eric Downing
1270 AberdeenHawkesbury, ON, K6A 1K7, CA
TAX IDENTIFICATION NUMBER

TAX IDENTIFICATION NUMBER

5. DESCRIPTION OF GOODS	6. HS TARIFF CLASSIFICATION CRITERION NUMBER	7. PREFERENCE	8. PRODUCER	9. NET COST	10. COUNTRY OF ORIGIN
H FORWARD FLOAT	8803.30.0010	B	Yes	No	US
H FORWARD FLOAT	8803.30.0010	B	Yes	No	US
H MID FLOAT	8803.30.0010	B	Yes	No	US
H MID FLOAT	8803.30.0010	B	Yes	No	US
H AFT FLOAT SUB ASSY	8803.30.0010	B	Yes	No	US
H FLOAT ASSY AFT	8803.30.0010	B	Yes	No	US

CERTIFY THAT:

THE INFORMATION ON THIS DOCUMENT IS TRUE AND ACCURATE AND I ASSUME THE RESPONSIBILITY FOR PROVING SUCH REPRESENTATIONS. I UNDERSTAND THAT I AM LIABLE FOR ANY FALSE STATEMENTS OR MATERIAL OMISSIONS MADE ON OR IN CONNECTION WITH THIS DOCUMENT; I AGREE TO MAINTAIN, AND PRESENT UPON REQUEST, DOCUMENTATION NECESSARY TO SUPPORT THIS CERTIFICATE, AND TO INFORM, IN WRITING, ALL PERSONS TO WHOM THE CERTIFICATE WAS GIVEN OF ANY CHANGES THAT COULD AFFECT THE ACCURACY OR VALIDITY OF THIS CERTIFICATE; THE GOODS ORIGINATED IN THE TERRITORY OF ONE OR MORE OF THE PARTIES, AND COMPLY WITH THE ORIGIN REQUIREMENTS SPECIFIED FOR THOSE GOODS IN THE NORTH AMERICAN FREE TRADE AGREEMENT, AND UNLESS SPECIFICALLY EXEMPTED IN ARTICLE 411 OR ANNEX 401, THERE HAS BEEN NO FURTHER PRODUCTION OR ANY OTHER OPERATION OUTSIDE THE TERRITORIES OF THE PARTIES; AND

THE CERTIFICATE CONSISTS OF 1 PAGES, INCLUDING ALL ATTACHMENTS.

11a. AUTHORIZED SIGNATURE

11c. NAME

JEAN EVERETTE

11e. DATE (DD/MM/YY)

11/07/2017

11f. (Voice)
(760) 724-5300

11b. COMPANY

APICAL INDUSTRIES, INC. dba DART

11d. TITLE

LOGISTICS SUPERVISOR

(Facsimile)

(760) 758-9612